



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G11331-3G-13

Job Sheet 178404



Part No: RBW6305G11331-3G-13 **Job Qty:** 6 ea

Part Name: Socket



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6305G11331-3G Rev. C IPP Rev. A 18.05.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		6/11/18	0.00	0.00	Start Up Machining-3		
120	CNC Lathe	6 pcs		6/11/18	0.00	4.20	MORI SL-154		
130	QC	6 pcs		6/11/18	0.00	0.00	QC2 Machining-4		
140	QC	6 pcs		6/11/18	0.00	0.00	QC8 Machining-4		
170	Outsource	6 pcs		6/11/18			GRO002-VC	10	
180	Packaging	6 pcs		6/11/18	0.00	0.00	Packaging2		
190	QC	6 pcs		6/11/18	0.00	0.00	QC6		
200	Packaging	6 pcs		6/11/18	0.00	0.00	Packaging3-1		
210	QC21-SA	6 Ea		6/11/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per DWG. FC _____ FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 170 - -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R1.750	AISI 4140 Quenched & Tempered Steel Round Bar 1.750" Dia.	2.0580 ft (.343 ea)	90-Start up Operation	

Job Allocations

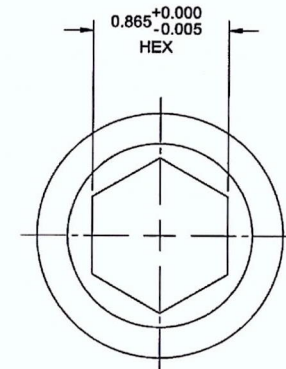
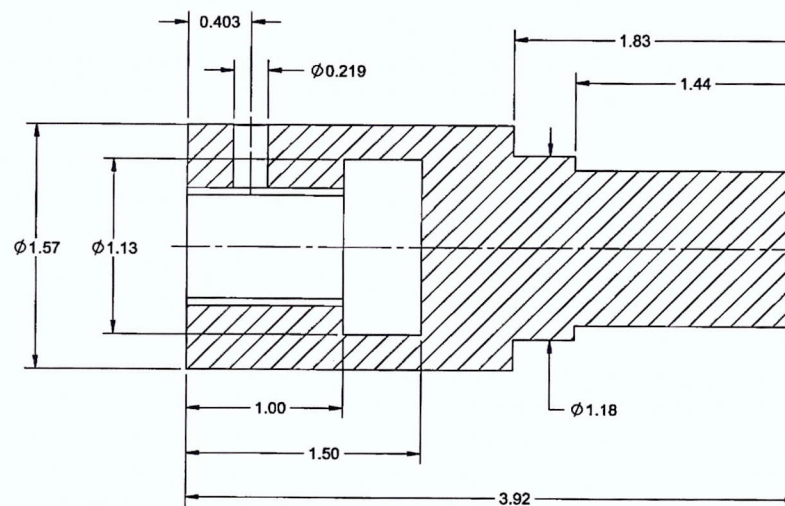
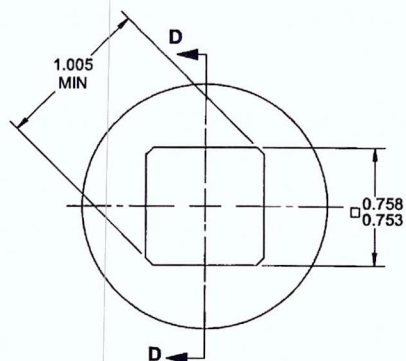
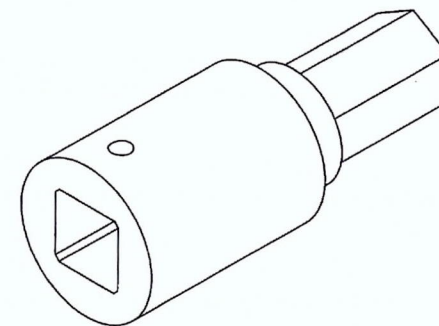
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R1.750	2	13	0

Part Specifications

Specifications could not be found.

Plex 5/31/18 9:33 AM dart.logan.david

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WITHOUT NOTICE
WORK ORDER
NO. 178404
20180531



RBW6305G11331-3G-13 SOCKET

SECTION D-D

NOTES:

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

C	MISSING PART ADDED	18-538	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM 04/17/2018	TOOL PART #	REV. C
CHECKED	VM 04/17/2018	RBW6305G11331-3G	SHEET 8 OF 8
MFG. APPR.	DP 04/18/2018	TITLE	SCALE
APPROVED	ML 04/24/2018	MAIN GEAR BOX INPUT PINION RING NUT WRENCH	NTS
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